



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5327-11
Job Sheet 180733



Part No: D5327-11

Job Qty: 10 ea

Part Name: Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/12/18

Job Tracking No:

Due Date: 7/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEET 4 IPP REV:A 15.10.13 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		7/31/18	0.00	0.00	Start Up Large Fab-6		DG 2018-08-13
100	Large Fab	10 pcs		7/31/18	0.00	1.85	Large Fab 8		DG 2018-08-13
110	QC	10 pcs		7/31/18	0.00	0.00	QC5		21
120	Packaging	10 pcs		7/31/18	0.00	0.00	Packaging3 Large Fab		21
130	QC21-SA	10 Ea		7/31/18	0.00	0.00	QC21		AUG 1 6 2018

Part Op 100 - 1- Cut tubing 0.040" longer***At 26.840*** as per dwg 2- Remove identification marks and deburr
Descriptions: 110 - NEEDS TO BE 0.040" LONGER WHEN IT WILL BE WELDED IT WILL SHRINK TO THE CORRECT
SIZE. ***CRITICAL DIMENSION FOR FOOT***
120 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.500W.049	Square Tubing	22.5000 ft (2.25 ea)	90-Start up Operation	S101661

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.500W.049	23	150	0

Part Specifications

Specifications could not be found.

Plex 7/12/18 2:58 PM Dart.lajeunesse.marie



Container No: S101863



Part: D5327-11

Job No: 180733

Serial No/Batch: S101863

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 08/13/18